

101.1 - Plain Carbon Steels (chip form)

These SRMs are for checking chemical methods of analysis. They consist of steel alloys selected to provide a wide range of analytical values for elements. They are furnished in 150-g units (unless otherwise noted) as chips usually sized between 0.4 mm to 1.2 mm, prepared from selected portions of commercial ingots.

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PLEASE NOTE: The tables are presented to facilitate comparisons among a family of materials to help customers select the best SRM for their needs. For specific values and uncertainties, the certificate is the only official source.

Element Composition (mass fraction, in %)

| SRM | Description | Unit of Issue | C | Mn | P | S | Si | Ni | Cu |
|------|--|---------------|--------|--------|--------|--------|--------|--------|--------|
| 8k | Bessemer Steel (Simulated), 0.1 % Carbon | 150 g | 0.0806 | 0.5040 | 0.0956 | 0.0775 | 0.0576 | 0.1174 | 0.0200 |
| 12h | Basic Open-Hearth Steel, 0.4% Carbon | 150 g | 0.407 | 0.842 | 0.018 | 0.027 | 0.235 | 0.032 | 0.073 |
| 13g | 0.6% Carbon Steel | 150 g | 0.613 | 0.853 | 0.006 | 0.031 | 0.355 | 0.061 | 0.066 |
| 14g | Carbon Steel (AISI 1078) | 150 g | 0.735 | 0.456 | 0.006 | 0.019 | 0.232 | 0.030 | 0.047 |
| 15h | Basic Open-Hearth Steel, 0.1% Carbon | 150 g | 0.076 | 0.373 | 0.005 | 0.019 | 0.008 | 0.017 | 0.013 |
| 16f | Basic Open- Hearth Steel, 1% carbon | 150 g | 0.97 | 0.404 | 0.014 | 0.026 | 0.214 | 0.008 | 0.006 |
| 19h | Basic Electric Steel, 0.2% Carbon | 150 g | 0.215 | 0.393 | 0.016 | 0.022 | 0.211 | 0.248 | 0.466 |
| 20g | AISI 1045 Steel | 150 g | 0.462 | 0.665 | 0.012 | 0.028 | 0.305 | 0.034 | 0.034 |
| 152a | Basic Open-Hearth Steel, 0.5% Carbon (Tin Bearing) | 150 g | 0.486 | 0.717 | 0.012 | 0.030 | 0.202 | 0.056 | 0.023 |
| 178 | 0.4C Basic Oxygen Furnace Steel | 150 g | 0.395 | 0.824 | 0.012 | 0.014 | 0.163 | 0.010 | 0.032 |
| 368 | Carbon Steel (AISI 1211) | 150 g | 0.089 | 0.82 | 0.084 | 0.132 | 0.007 | 0.008 | 0.010 |

Values in parentheses are not certified and are given for information only.

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Element Composition (mass fraction, in %)

| SRM | Description | Unit of Issue | Cr | V | Mo | Co | Sn | Al (total) | N |
|------|--|---------------|--------|--------|--------|-------|-------|------------|-------|
| 8k | Bessemer Steel (Simulated), 0.1 % Carbon | 150 g | 0.0467 | 0.0145 | 0.0397 | | | | |
| 12h | Basic Open-Hearth Steel, 0.4% Carbon | 150 g | 0.074 | 0.003 | 0.006 | | | (0.038) | 0.006 |
| 13g | 0.6% Carbon Steel | 150 g | 0.050 | 0.001 | | | | 0.048 | |
| 14g | Carbon Steel (AISI 1078) | 150 g | 0.081 | 0.0008 | 0.011 | | | 0.025 | |
| 15h | Basic Open-Hearth Steel, 0.1% Carbon | 150 g | 0.018 | >0.001 | 0.009 | | | 0.061 | |
| 16f | Basic Open- Hearth Steel, 1% carbon | 150 g | 0.020 | 0.002 | 0.003 | 0.003 | | | |
| 19h | Basic Electric Steel, 0.2% Carbon | 150 g | .0173 | 0.003 | 0.038 | | | 0.002 | |
| 20g | AISI 1045 Steel | 150 g | 0.036 | 0.002 | 0.008 | | | 0.040 | |
| 152a | Basic Open-Hearth Steel, 0.5% Carbon (Tin Bearing) | 150 g | 0.046 | 0.001 | 0.036 | | 0.032 | | |
| 178 | 0.4C Basic Oxygen Furnace Steel | 150 g | 0.016 | 0.001 | 0.003 | | | | |
| 368 | Carbon Steel (AISI 1211) | 150 g | 0.030 | 0.001 | 0.003 | | | | 0.010 |

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